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(54) **Female coupling element for haemodialysis medical equipment**

Weibliches Kupplungselement für medizinische Hämodialysevorrichtung

Dispositif d'accouplement femelle pour un équipement d'hémodialyse

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<b>EP-A- 0 248 979</b>	<b>EP-A- 0 471 574</b>
<b>WO-A-94/07075</b>	<b>DE-A- 3 404 025</b>
<b>US-A- 4 152 017</b>	<b>US-A- 4 254 773</b>

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## Description

[0001] The present invention is related in general to connectors for haemodialysis medical equipment.

[0002] More particularly, the invention relates to a female coupling element of the Luer-Lock type, comprising an outer tubular body formed with a handgrip member and an outerly threaded portion, and an inner sleeve coaxially fitted within the outer body and defining, in correspondence of the outerly threaded portion thereof, a Luer cone for connection to a male coupling element, said inner sleeve being axially retained within the outer body and being intended to be connected, on the side opposite to the Luer cone, to a tube, bag, or the like, and wherein the outer body and the inner sleeve are made of two different moulded thermoplastic materials the first of which is relatively rigid and the second of which is relatively soft.

[0003] A female coupling element of the above referenced type is known from EP-B-0248979, according to which the outer body is provided with apertures within which complementary projections of the inner sleeve are engaged, whereby the two components are rotationally rigid with each other.

[0004] EP-A-0 471 574 discloses a female coupling element having an outer body and inner sleeve being fitted and freely rotatable relative to each other.

[0005] This construction involves a certain manufacturing complication and may involve difficulties upon connecting the female coupling element with the associated male coupling element, owing to rigidity of the two coupling components which may cause torsion of the tube or the like already connected (normally bonded) at the opposite side to the Luer cone.

[0006] The object of the present invention is to avoid the above drawbacks, and this object is achieved by a female coupling element of the above-referenced type, having the features set forth in the characterizing part of Claim 1.

[0007] The invention will now be disclosed in detail with reference to the accompanying drawing purely provided by way of non-limiting example, which is a diagrammatic longitudinal section of a female coupling element according to the invention.

[0008] Referring to the drawing, reference numeral 1 generally designates a female coupling element for haemodialysis medical equipment, constituted by two distinct elements, namely an outer tubular body 2 and an inner sleeve 3.

[0009] The outer tubular body 2 is formed with a pair of diametrically opposed wings 4 defining a handgrip, and with an outerly threaded portion 5.

[0010] The outer body is made of a relatively rigid moulded thermoplastic material, for instance propylene or the like.

[0011] The inner sleeve 3 is made of a softer moulded thermoplastic material, for instance PVC or the like. The inner sleeve 3 has a portion 6, extending on the same

side of the threaded portion 5 of the body 2, the cavity of which has a conical surface defining a Luer cone for connection to a male coupling element, not shown in the drawing.

[0012] On the other side, the inner sleeve 3 has a cavity portion 7 intended for connection to a tube, bag or the like.

[0013] According to the invention, the inner sleeve 3 is only retained axially within the body 2, while it is freely rotatable relative to the body 2.

[0014] For axial retainment of the sleeve 3, the body 1 is provided near to the outerly threaded portion 5 with an inner annular collar 18 engaging a corresponding outer annular groove 19 of the sleeve 3. Engagement therebetween, which enables mutual rotation between the body 2 and the sleeve 3, is performed by means of a snap fitting upon axial insertion of the sleeve 3 within the body 2.

[0015] Naturally the axial retainment of the sleeve 3 relative to the body 2 may be carried out in a different way with respect to that disclosed in the example, provided that free rotation is allowed between the two components of the coupling element 1, for instance by means of a constructively different snap engagement or equivalent systems.

[0016] In use, connection between the female coupling element 1 and a complementary male coupling element is performed by means of rotation of the body 1 and screwing of the threaded portion 5 within the male coupling element, which is then locked following axial forced fitting within the Luer cone 6 defined by the inner sleeve 3. Owing to free rotation of the body 2 over the sleeve 3, this operation can be performed in a particularly convenient and easy way.

## Claims

1. Female coupling element (1) for haemodialysis medical equipment, of the Luer-Lock type, comprising an outer tubular body (2) formed with a handgrip member (4) and an outerly threaded portion (5), and an inner sleeve (3) coaxially fitted within the outer body (2) and defining, in correspondence of the outerly threaded portion (5) thereof, a Luer cone (6) for connection to a male coupling element, said inner sleeve (3) being axially retained within the outer body (2) and being intended to be connected, on the side opposite to the Luer cone (6), to a tube, bag, or the like, wherein the outer body (2) and the inner sleeve (3) are made of two different moulded thermoplastic materials the first of which is relatively rigid and the second of which is relatively soft, characterized in that

- the outer body (2) and the inner sleeve (3) are freely rotatable relative to each other,

- the outer body (2) and the inner sleeve (3) are axially joined to each other by means of an inner annular projection (18) of the former in which an outer annular groove (19) of the latter is snap fitted.

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- le corps extérieur (2) et le manchon interne (3) sont librement rotatifs l'un par rapport à l'autre,
- le corps extérieur (2) et le manchon interne (3) sont reliés axialement l'un à l'autre au moyen d'une saillie annulaire interne (18) du premier dans laquelle une rainure annulaire externe (19) du dernier est encliquetée.

### Patentansprüche

1. Weibliches Kupplungselement (1) vom Luer-Lock-Typ für eine medizinische Hämodialysevorrichtung, das folgendes aufweist: einen äußeren röhrenförmigen Körper (2), der mit einem Handgriffteil (4) und einem Außengewindeabschnitt (5) ausgebildet ist, und eine innere Hülse (3), die in den äußeren Körper (2) coaxial eingepaßt ist und in Entsprechung zu dem Außengewindeabschnitt (5) einen Luer-Konus (6) zur Verbindung mit einem männlichem Kupplungselement bildet, wobei die innere Hülse (3) axial in dem äußeren Körper (2) gehalten wird und dazu dient, an der dem Luer-Konus (6) gegenüberliegenden Seite mit einem Rohr, einem Beutel oder dergleichen verbunden zu werden, wobei der äußere Körper (2) und die innere Hülse (3) aus zwei unterschiedlichen thermoplastischen Formmaterialien hergestellt sind, von denen das erste relativ starr und das zweite relativ weich ist, dadurch gekennzeichnet, dass

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- der äußere Körper (2) und die innere Hülse (3) relativ zu einander frei drehbar sind;
- der äußere Körper (2) und die innere Hülse (3) mittels eines inneren ringförmigen Vorsprungs (18) des ersteren, in welchen ein äußere ringförmige Nut (19) des letzteren eingerastet wird, axial miteinander verbunden sind.

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### Revendications

1. Élément d'accouplement femelle (1) pour un équipement médical d'hémodialyse, du type Luer-Lock, comportant un corps tubulaire extérieur (2) formé avec un élément de poignée (4) et une partie filetée extérieurement (5), et un manchon interne (3) monté coaxialement à l'intérieur du corps extérieur (2) et définissant, en correspondance avec la partie filetée extérieurement (5) de celui-ci, un cône Luer (6) pour raccordement à un élément d'accouplement mâle, ledit manchon interne (3) étant retenu axialement à l'intérieur du corps extérieur (2) et étant prévu pour être relié, sur le côté opposé au cône Luer (6), à un tube, une poche ou équivalent, et dans lequel le corps extérieur (2) et le manchon interne (3) sont fabriqués dans deux matières thermoplastiques moulées différentes dont la première est relativement rigide et la deuxième est relativement souple, caractérisé en ce que

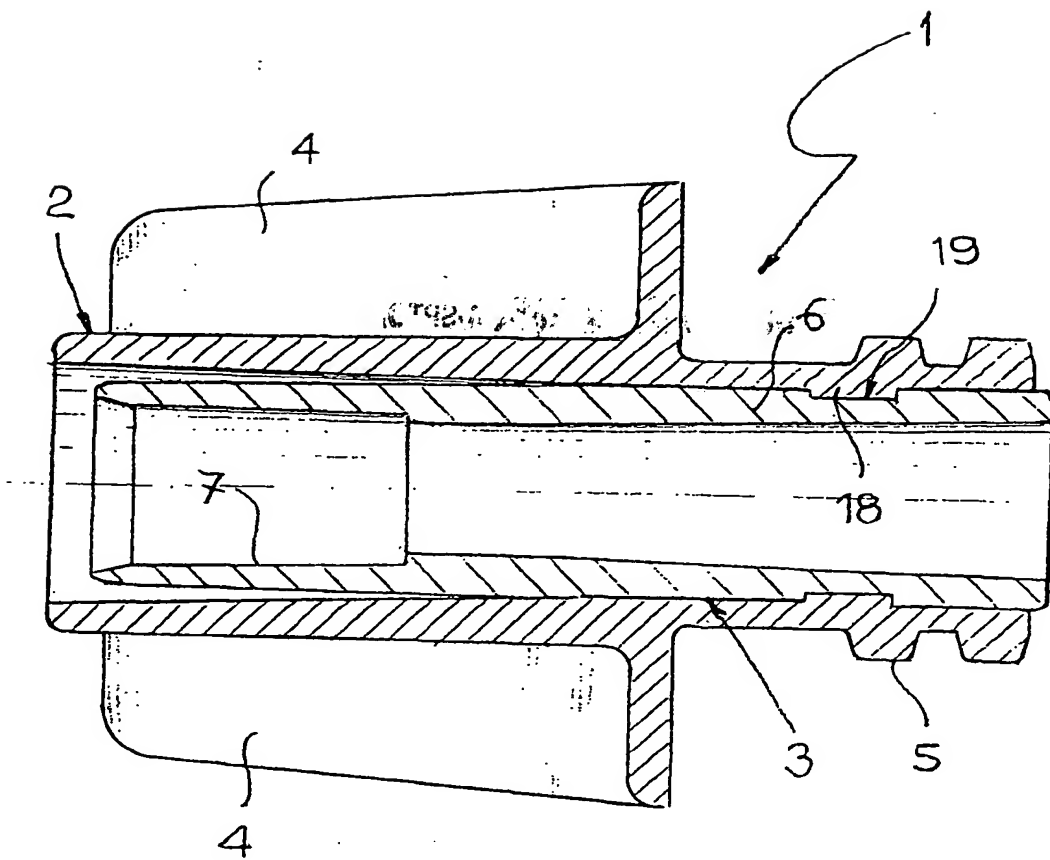
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